Materials

- 1. C3604 brass, nickel plated
- 2. C2680 brass, nickel plated
- 3. C3604 brass, nickel plated
- 4. POM, black

Electrical requirements
Dielectric strength: 1 min @ 500 Vac and 2mA Insulation resistance: 100 MΩ @ 100 Vdc Contact resistance: $50 \text{ m}\Omega$ or less

Mechanical requirements

Durability: 5000 mating cycles while maintaining normal operation and $< 50 m\Omega$ Bending strength: ≥ 1.5 kg

Breaking strength: ≥ 3.0 kg

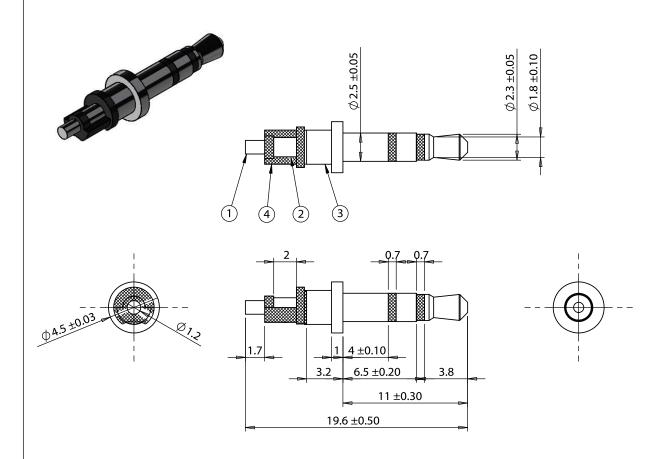
Environmental tests

Salt spray test: 5% NaCl spray at 1ml/80cm²/h, chamber temp 46.5°C, spray temp 35°C, 87% humidity, 48 hours. No oxidation.

Cold resistance: -25°C±3 for 2 hours with no degradation. Heat resistance: 85°C±3 for 2 hours with no degradation.

Operating range

-30 to 85 °C



REVISION A	3/6/14	DESCRIPTION Initial release	PREPARED: JM 2014.03.06 11:17:12 -08'00'	NOTES RoHS compliant Function test: no open, no short circuit, no INT DESCRIPTION: Connector, stereo plug, 2.5xL19.6 mm, brass, nickel plated, molding style		TENSILITY 20802 Sockeye Place #130 Bend, OR 97701 USA tel 541.323.3228 fax 541.323.4202 800 877.670.7118 www.tensility.com			
			VERIFIED: LA Control of the Action of the A						
			TOLERANCES: X: ± 0.5 mm X.X: ± 0.3 mm X.XX: ± 0.05 mm			SIZE A SCALE			

3